



Intech Industries, Inc.  
7180 Sunwood Drive, NW  
Ramsey, MN 55303  
763•576•8100

# VeroClear

[www.InTechRP.com](http://www.InTechRP.com)

## Objet VeroClear - rigid, clear, transparent material\*

Property	ASTM	Metric		Imperial	
Tensile Strength	D-638-03	Mpa	50-65	psi	7,250-9,450
Modulus of Elasticity	D-638-04	Mpa	2,000-3,000	psi	290,000-435,000
Elongation at Break	D-638-05	%	10-25	%	10-25
Flexural Strength	D-790-03	Mpa	75-110	psi	11,000-16,000
Flexural Modulus	D-790-04	Mpa	2,200-3,200	psi	320,000-465,000
Izod Notched Impact	D-256-06	J/m	20-30	ft lb/in	0.375-0.562
HDT at 0.45 MPa	D-648-06	°C	45-50	°F	113-122
Water Absorption	D570-98 24 Hr	%	1.1-1.5	%	1.1-1.5